

SALES DRAWING SALES DRAWING

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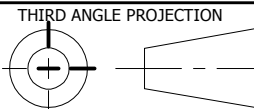
15 LINKS 3/8" SS CHAIN
LENGTH 21" APPROXIMATELY

2" SS PLUG

NOTE:
5-1/4" - 4 UN 2B THREADS CONFORM TO ANSI B1.1
AND FIGURE E18.1 FROM THE TANK CAR MANUAL.

E	WEB	8-24-17	REPLACED RP103MN W/ VPHC20BS
D	BRG	1-14-09	RP103MS WAS EA111BS
C	BRG	4-10-08	REMOVED CHART
B	CHL	3-3-03	ADDED KLINGER 4401 TO CHART
A	CHL	2-28-03	ADDED GARLOCK 3000 TO CHART
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGLE: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH UNLESS
NOTED OTHERWISE.



DRAWN BY:	CHL
CHECKED BY:	ACC
PROTOTYPE BY:	CHL
PROTOTYPE DATE:	
APPROVED FOR PRODUCTION BY:	ACC
PRODUCTION DATE:	10/30/2000

SALCO PRODUCTS, INC.

PART NAME:
BOTTOM OUTLET CAP ASSEMBLY 4"

MATERIAL: **304 SS**
PROJECT #: **991110A** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **C13928** PART #: **TC4BCSSA**